

## **KIT** SCR DIODE ASSEMBLY

100047-1 & 100047-3

Installation and servicing of Danfoss Turbocor® compressors by qualified and product trained personnel only. Follow these instructions and sound refrigeration/electrical/servicing practices relating to installation, commissioning, maintenance and service. Consult the appropriate Never power compressor Always wear appropriately Recover all refrigerant Danfoss LLC Service Manual rated safety equipment when from compressor in without covers in place and

on www.turbocoroem.com secured. for detailed service instructions. Removing the mains input cover will expose you to a is off and locked out before

> Before removing top cover, wait at least 20 minutes after isolating AC power to allow the high voltage capacitors to discharge.

removing cover.

working around equipment and/or components energized with high voltage.

voltage hazard of up to 575V. This equipment contains Ensure the mains input power hazardous voltages that can cause serious injury or death.

accordance with local codes and ensure pressure is fully vented before the removal of refrigerant containing components.

1 - Introduction

SCR DIODE replacement.

This kit contains the SCR DIODES and the associated hardware.

## Please refer to our Service Manual for the replacement instructions.

We have made the TTS/TGS/TTH/TGH Service Manual available to anyone. To access the manual, you may scan the applicable QR code below or you may go to our website at www.turbocoroem.com. At the top of the page there is a pulldown menu called "Quick Links." Click this menu and select the appropriate service manual.

Refer to the applicable QR code below to download the TTS/TGS/TTH/TGH Service Manual.







## 2 - General Information:

Isolate compressor power as described in Section "Electrical Isolation of the Compressor" of the Service Manual (M-SV-001) prior to performing any service procedures.

## 3 - Kit Contents:

**Note:** Any part numbers included in the kit contents are internal part numbers only. Please refer to our Spare Parts Manuals for any kit part numbers.

Kit numbers		Compressor models		
100047-1		TTS300, TTS400, TGS230, TGS390		
QTY	Part(s) Description		Picture(s)	
3	SCR DIODE			
6	WASHER, M6, SPLIT LOCK - 902809			
6	SCREW, M6x16, SOCKET HEAD CAP - 902818			

Kit numbers		Compressor models		
100047-3		TTS350, TTS500, TGS310, TGS490, TGS520, TTH375, TGH285		
QTY	Part(s	) Description	Picture(s)	
3	SCR DIODE			
6	WASHER, M6, SPLIT LOCK - 902809			
6	SCREW, M6x16, SOCKET HEAD CAP - 902818			

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