



KIT SERVICE SIDE COVER ASSEMBLY

100055-11.



Installation and servicing of Danfoss Turbocor® compressors by qualified and product trained personnel only. Follow these instructions and sound refrigeration/electrical/servicing practices relating to installation, commissioning, maintenance and service.

<p>Consult the appropriate Danfoss Turbocor Compressors Inc. (DTC) Service Manual on turbocor.danfoss.com for detailed service instructions.</p>	<p>Never power compressor without covers in place and secured.</p> <p>Removing the mains input cover will expose you to a voltage hazard of up to 575V. Ensure the mains input power is off and locked out before removing cover.</p> <p>Before removing top cover, wait at least 20 minutes after isolating AC power to allow the high voltage capacitors to discharge.</p>	<p>Always wear appropriately rated safety equipment when working around equipment and/or components energized with high voltage.</p> <p>This equipment contains hazardous voltages that can cause serious injury or death.</p>	<p>Recover all refrigerant from compressor in accordance with local codes and ensure pressure is fully vented before the removal of refrigerant containing components.</p>
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1 - Introduction:

SERVICE SIDE COVER ASSEMBLY Removal and Installation Instructions.

⚠ Note: Care must be taken in removal and installation of the covers to prevent the screws from falling in to the power electronic compartment. Dropping cover screws can cause short circuit, energized components to explode, and damage to the power electronic parts of the compressor. Place the screws carefully after positioning the covers to minimize the risk of screws falling in to the power electronic areas.

2 - Suggested Tools:

The following tools are suggested:

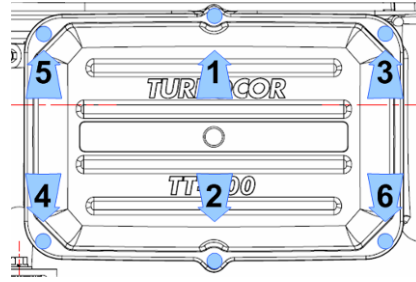
- Torx screwdriver

3 - Removal Instructions:

- Release the six (6) screws that secure the service side cover. Lift away the cover.

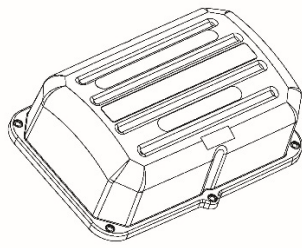
4 - Installation Instruction:

1. Ensure that no residue remains on the contact surfaces of the cover and main housing sides.
2. Ensure that the cover seal is properly seated in cover.
3. Place the new service side cover and secure it with the six (6) M5x15 screws according to the following sequence.



- Follow the sequence twice. The first time, only fasten the screws to half way down to allow for adjustment. Torque to 13 in.lb. on the second pass.

5 - Kit Contents

QTY	Part(s) Description	Picture(s)
1	COVER - SERVICE SIDE ASSEMBLY, BLACK	
6	SCREW DOUBLE SEMS M5X15 TORX PAN HEAD	