KIT POWER COVER PLATE

112052.



Installation and servicing of Danfoss Turbocor® compressors by qualified and product trained personnel only. Follow these instructions and sound refrigeration/electrical/servicing practices relating to installation, commissioning, maintenance and service.

Consult the appropriate
Danfoss Turbocor
Compressors Inc. (DTC)
Service Manual on
turbocoroem.com for
detailed service instructions.

Never power compressor without covers in place and secured.

Opening the drive panel will expose you to a voltage hazard of up to 575V AC and 900V DC. Ensure the mains input power is off and locked out before opening panel.

Before opening the drive panel, wait at least 20 minutes after isolating AC power to allow the high voltage capacitors to discharge. Always wear appropriately rated safety equipment when working around equipment and/or components energized with high voltage.

This equipment contains hazardous voltages that can cause serious injury or death.

Recover all refrigerant from compressor in accordance with local codes and ensure pressure is fully vented before the removal of refrigerant containing components.

1 - Introduction

This kit contains the Power Cover Plate. Please refer to our Service Manual for details regarding the replacement of this item.

We have made the **VTT/VTX Service Manual** available to anyone. To access the manual, you may scan the applicable QR code below or you may go to our DTC website at www.turbocoroem.com. At the top of the page there is a pull-down menu called "Quick Links." Click this menu and select the appropriate service manual.

Refer to the applicable QR code below to download the VTT/VTX Service Manual.

English



Chinese



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2 - POWER COVER PLATE Removal Instructions

- 1. Isolate VTT/VTX power as described in Section "Electrical Isolation of the VFD" of the Service Manual (M-SV-VT-
- 2. Remove the Motor Power Cover.
- Remove all conduit brackets from the Power Cover Plate. 3.
- Remove the Power Cover Plate.

3 - POWER COVER PLATE Installation Instructions

- 1. Install the Power Cover Plate.
- 2. Install all conduit brackets.
- 3. Install the Motor Power Cover.
- Return the compressor to normal operation.

4 - Kit Contents

Kit num	Kit numbers Compressor models		
112052 VTX		VTX	
QTY	Part(s) Description	Picture(s)
1		E, COVER MOUNT	
4	SCREV	N, M6X20	
4	WASH	HER, M6 FLAT	0
4	WASHER, M6 SPLIT		0
2	WASH	HER, M5 FLAT	0
2	WASH	HER, M5 SPLIT	0
2	SCREV	N, M5X16	

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