## Bulletin | Danfoss Turbocor Compressors

# **Customer Notification**

B-CN-285-EN Rev A

## **December 9, 2022**

ENGINEERING TOMORROW Danfoss

### SUBJECT: TT Series Compressor Bearing/Bearing Sensor Feedthroughs Update

#### Purpose

The purpose of this bulletin is to notify our customers that design improvements have been made to the 4 and 6 Pin Bearing Power Feedthrough and 9 Pin Bearing Sensor Feedthrough.

The harness on the new 4 and 6 pin Bearing Power Feedthroughs will now have a fiber-braided sleeve instead of a spiral-wrap sleeve. This new sleeve is more flexible and will reduce strain on the wire and crimps. The new 9-pin Bearing Sensor Feedthrough pins are now gold plated.

The new Bearing Power Feedthrough and 9-pin Bearing Sensor Feedthroughs will also contain new markings that are used for internal production identification. The new Bearing Power Feedthroughs will contain a QR Code and the new Bearing Sensor Feedthroughs will contain a letter.

Figure 1 – Below image shows a comparison of the 6-pin Bearing Power Feedthrough and the 9-pin Bearing Sensor Feedthrough.

#### Figure 1 – Feedthrough Comparison



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Refer to Table 1 – Anticipated Rollout Dates for details on when the new feedthroughs will go into production.

#### Summary

We will be updating the 4 and 6 pin Bearing Power Feedthroughs to include a new fiber-braided sleeve versus a spiral-wrap sleeve and the 9-pin Bearing Sensor Feedthrough will now have gold-plated pins.

Below are the anticipated rollout dates for the new feedthroughs.

#### **Table 1 – Anticipated Production Rollout Dates**

	Tallahassee	Haiyan
Bearing Power Feedthroughs	Early January 2023	End of December 2022
9-pin Bearing Sensor Feedthroughs	End of March 2023	End of December 2022

#### Spare Part Kits

We will be exhausting supply of the current feedthroughs before switching over to the new design. As a result, you may receive either design when ordering the spare part kits.

#### **Action Required**

The spare part kit numbers will remain the same. Continue to order the following kits:

Description	Part Number	Compressor Major Revision
FEEDTHROUGH, 4 PIN	100370	-F, -G, -H
FEEDTHROUGH, 6 PIN	100371	-F, -G, -H
FEEDTHROUGH, 9 PIN	100295-1	All

#### **Need Assistance**

For further information please contact your Key Account Manager or our Product Support Group at <u>Turbocor.ps.na@danfoss.com</u>.

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