

Bulletin | Danfoss Turbocor Compressors

Customer Notification

B-CN-410-EN REV A

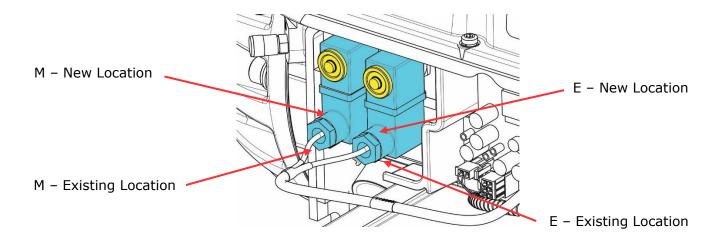
July 18, 2025

SUBJECT: Motor and Electronics Solenoid Coil Harness Markings

Purpose

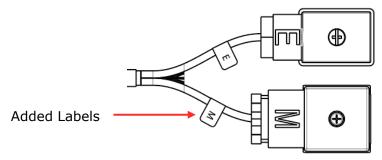
This bulletin is to inform our customers that we are changing the marking on our Solenoid Coil Harnesses. We are updating the location of the "E" (Electronics) and "M" (Motor) identifiers on the Solenoid Coil Harnesses. Previously, these markings were located on the bottom side of the harnesses. To improve visibility and ease of identification during installation and servicing, the markings will now be placed on the top side of the harnesses, allowing them to be viewed from above when installed on the compressor. Refer to Figure 1 – Motor Electronics Cooling Marking Locations below.

Figure 1 - Motor and Electronics Cooling Marking Locations



We will also be adding identification labels to some existing harnesses that have not yet had the markings relocated (refer to Figure 2 - Solenoid Coil Harness Marking Labels).

Figure 2 - Solenoid Coil Harness Marking Labels



As we work through our existing inventory, customers may receive solenoid coil harnesses with markings on the bottom, markings on the top, or with added identification labels. Once the inventory of harnesses



with bottom-side markings is depleted, only harnesses with top-side markings will be used going forward.

This change will apply to all Turbocor® compressor manufacturing locations. We anticipate the updated solenoid coil harnesses will enter production by mid-August 2025.

There are no changes to the fit or function of this harness.

Action Required

No action required.

Need Assistance

For more information, please contact your Key Account Manager or our Product Support group at turbocor.ps.na@danfoss.com or turbocor.ps.eu@danfoss.com for inquiries within Europe.

Classified as Business

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