



# Bulletin | Danfoss Turbocor Compressors Customer Notification

B-CN-336-EN REV A

January 11, 2024

**SUBJECT: Spare Part Kit Instructions**

## Purpose

This bulletin is to inform our customers that the Danfoss Turbocor® spare part instructions included with our Spare Part Kits will be changing to include only safety information and kit contents. The instructions will continue to include the QR codes to access our service manuals. Once we transition to the new format with each instruction, the spare part instructions will be called "Spare Part Kit Information."

This decision was made to better serve our customers by providing the repair instructions in a single document, where all of the information can be obtained, without the need to search elsewhere for additional information.

Because of this change, there will be a reduction of paper printed at our factories. This will help us protect our environment by producing less waste. Danfoss has been making significant strides to become a leader in the "green transition," and this step will allow us to move forward in a responsible way.

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Spare Part Kit Information

### O-RING, P/T SENSORS

199K0015

**⚠️**  
Installation and servicing of Danfoss Turbocor® compressors by qualified and product trained personnel only. Follow these instructions and sound refrigeration/electrical/servicing practices relating to installation, commissioning, maintenance, and service.

Consult the appropriate Danfoss LLC Service Manual on <a href="http://www.turbocor.com">www.turbocor.com</a> for detailed service instructions.	Never power compressor without covers in place and secured.  Removing the mains input cover will expose you to a voltage hazard of up to 853VDC. Ensure the mains input power is off and locked out before removing cover.  Before removing top cover, wait at least 20 minutes after isolating AC power to allow the high voltage capacitors to discharge.	Always wear appropriately rated safety equipment when working around equipment and/or components energized with high voltage.  This equipment contains hazardous voltages that can cause serious injury or death.	Recover all refrigerant from compressor in accordance with local codes and ensure pressure is fully vented before the removal of refrigerant containing components.
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1 - Introduction  
Please refer to our service manual for the removal and installation procedures.

To access the manual, you may scan the applicable QR code below or you may go to our DTC website at [www.turbocor.com](http://www.turbocor.com). At the bottom of the page there is a Section named "Categories" that includes various menus including one for Manuals.

Refer to the applicable QR code below to download the TT Series Service Manual.

English

Chinese

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### 2 - Kit Contents

**Note:** Any part numbers included in the kit contents are internal part numbers only. Please refer to our Spare Parts Manuals for any kit part numbers.

QTY	Part(s) Description	Picture(s)
4	O-RING - 600A0343	
1	LUBRICATION SUPER-O-LUBE-2G	

### 3 - List of Changes

Revision	Date	Description of Change
A	11/19/2023	New

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**Figure 1 – Spare Part Kit Information Sample**

## Summary

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As we generate new spare part instructions, or update any existing spare part instructions, we will include only general safety information as well as kit contents listed at the bottom. Once we transition to the new format, these instructions will be called "Spare Part Kit Information."

For any upgrade spare part kit or special instructions that are not contained in our service manuals, we will continue to provide applicable detailed instructions.

## Action Required

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None.

## Need Assistance

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For further questions, please contact your Key Account Manager or our Product Support group at [turbocor.ps.na@danfoss.com](mailto:turbocor.ps.na@danfoss.com) or [turbocor.ps.eu@danfoss.com](mailto:turbocor.ps.eu@danfoss.com) for inquiries within Europe.

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