

# Customer Notification

B-CN-407-EN REV A

June 23, 2025

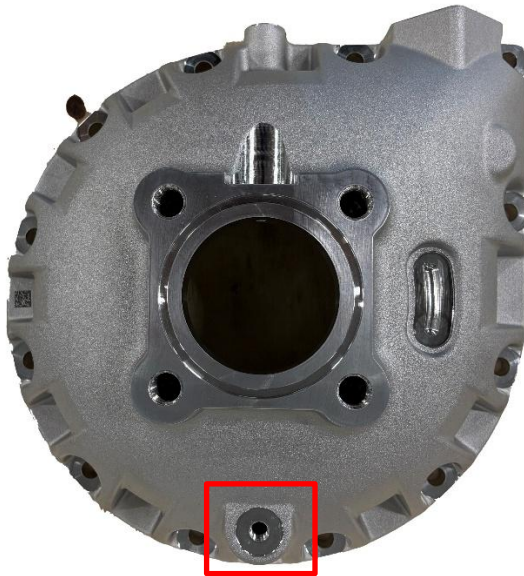
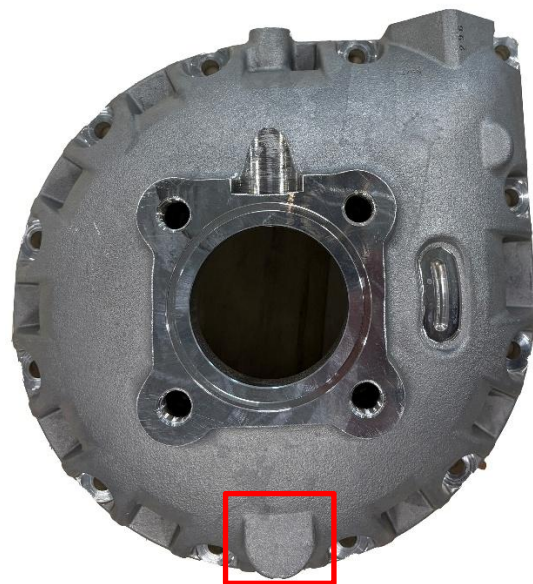
**SUBJECT: TTS/TGS Series Compressor IGV Housing Threaded Port Removal**

## Purpose

The purpose of this bulletin is to inform our customers of a design change to the IGV Housing. The previously **threaded port with plug will be phased out as it is no longer a functional requirement for the compressors**. This update eliminates a potential leak point.

The change is being phased in across all our manufacturing facilities: Tallahassee (USA), Haiyan (China), and Nordborg (Denmark). As existing inventory of the IGV Housing with the threaded port is still available, customers may receive either version during the transition period. We anticipate a full transition to the updated design, without the threaded port, within the next few months.

IGV Housing spare part kits will also transition to the new design without the threaded port. **This change excludes the TTH and TGH Series Compressors**, as their IGV Housings were originally designed without a threaded port.

**Housing with Threaded Port****Housing without Threaded Port****Figure 1 – IGV Housing Comparison**

ENGINEERING  
TOMORROW



### Action Required

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No action required.

### Need Assistance

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For further questions, please contact your Key Account Manager or our Product Support group at [turbocor.ps.na@danfoss.com](mailto:turbocor.ps.na@danfoss.com) or [turbocor.ps.eu@danfoss.com](mailto:turbocor.ps.eu@danfoss.com) for inquiries within Europe.

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